

Date: Wednesday, 2/21/2007 10:31:51 AM
 User: Eric Charbonneau

Process Sheet

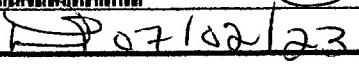
Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	: VERTICAL REFFERENCE DOOR INSTALLATION		
Job Number	: 30785					
Estimate Number	: 12745					
P.O. Number	: N/A		Part Number	: EA2046922		
This Issue	: 2/21/2007	S.O. No. : N/A	Drawing Number	: D20446901 REV 1		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: 2/21/2007	Type : LARGE FAB ASSY	Drawing Revision	: 1		
Previous Run	: N/A		Material	: N/A		
Written By	<u>EZ</u>		Due Date	: 2/28/2007		
Checked & Approved By	<u>✓</u>		Qty:	<u>42</u>	Um:	Each
Comment	: Est Rev:A New Issue 07-02-21 JLM					

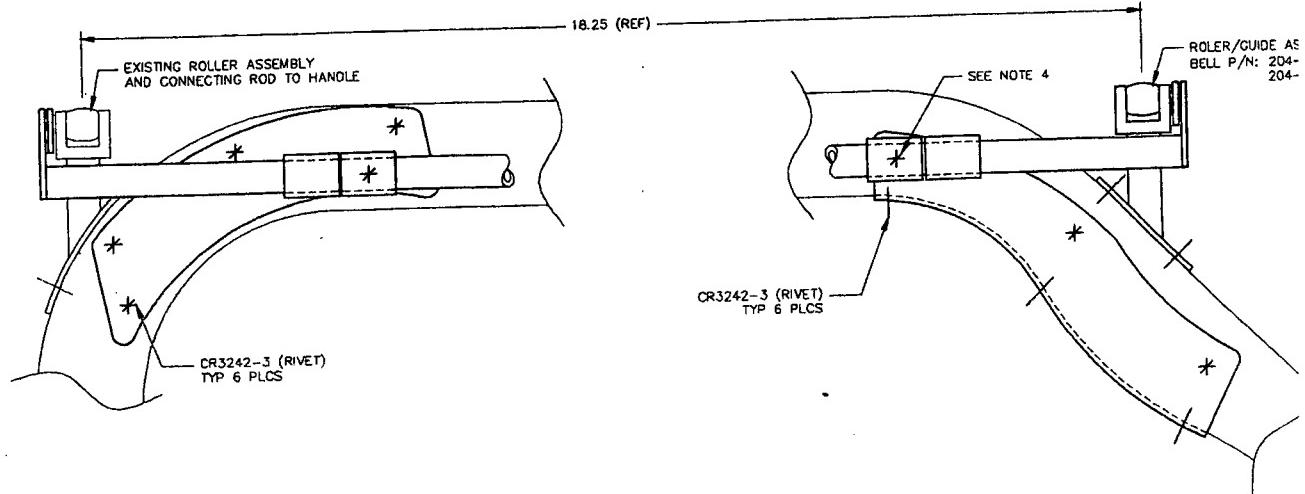
Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description:
1.0	M4130NS063	4130 Sheet .063 
Comment: Qty.: 0.2856 sf(s)/Unit Total : 0.5712 sf(s) 4130 Sheet .063 Batch: M103433 <u>M1 07 02 22</u> <u>(4)</u>		
2.0	WATER JET	FLOW WATER JET 
Comment: FLOW WATER JET 1-Cut as per Dwg D2046901 Dwg Rev: <u>1</u> <u>M1 07 02 22</u> <u>(4)</u> Prog Rev: <u>1</u> 2-Deburr if necessary <u>M1 07 02 22</u> <u>(4)</u>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>M1 07 02 22</u> <u>(4)</u>		
4.0	QC8	SECOND CHECK 
<u>EZ 07.02.22</u> <u>(4)</u>		
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____ <u>M07/02/02 (4)</u>		

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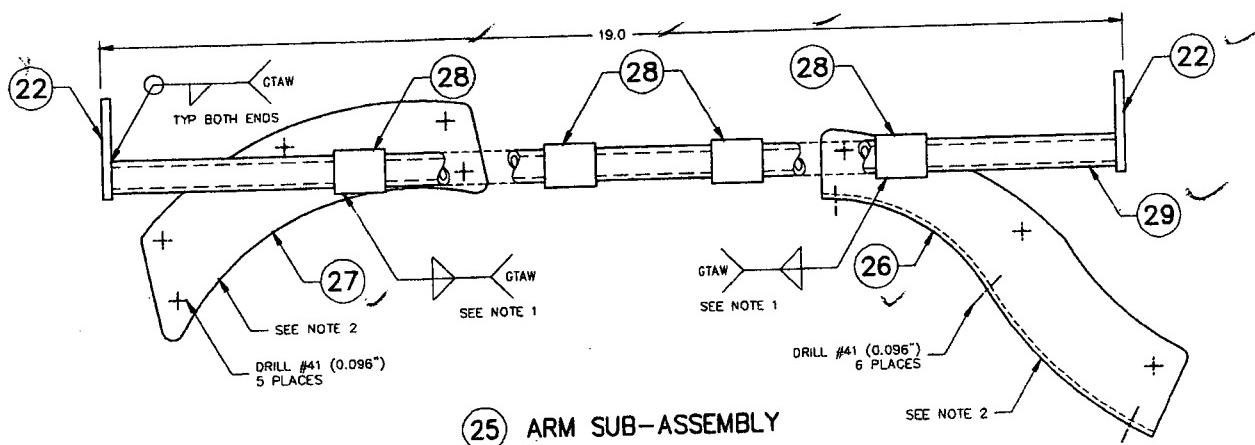
Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: VERTICAL REFERENCE DOOR INSTALLATION
Job Number: 30785		Part Number: EA2046922
Job Number: 		
Seq. #:	Machine Or Operation:	Description:
6.0	QC21	FINAL INSPECTION/W/O RELEASE
		 (4)
Comment: FINAL INSPECTION/W/O RELEASE 		
Job Completion	 	



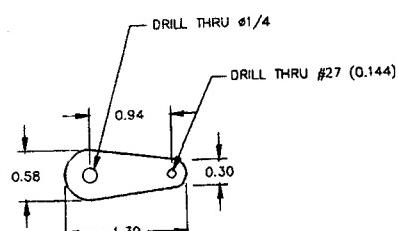
UPPER DOOR LATCH ASSEMBLY

SCALE 1:1



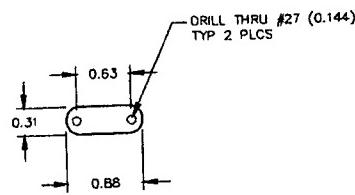
(25) ARM SUB-ASSEMBLY

SCALE 1:1



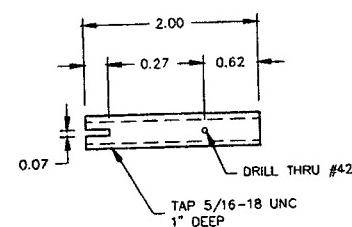
(22) LUG

SCALE 1:1



(23) LINK

SCALE 1:1



(24) ROD

SCALE 1:1

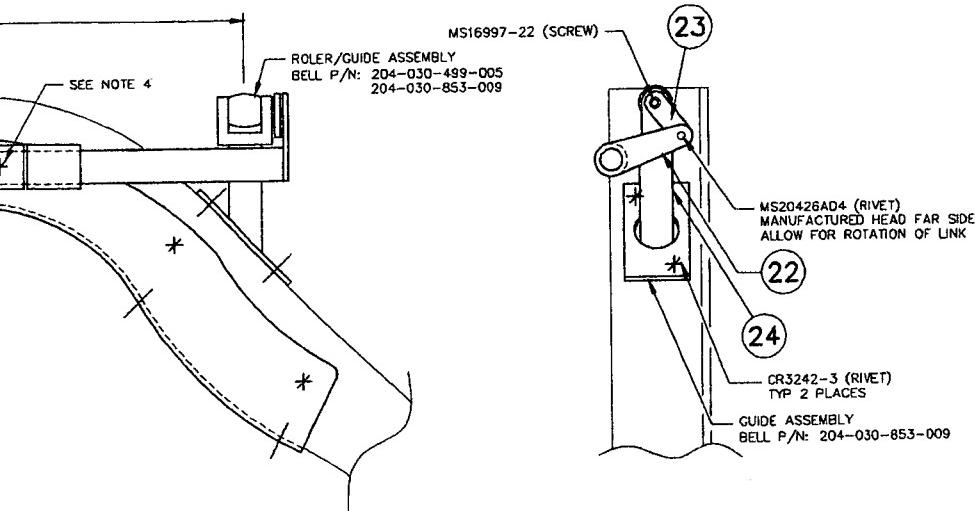
(28) ARM GUIDE

SCALE 1:1

NOTICE

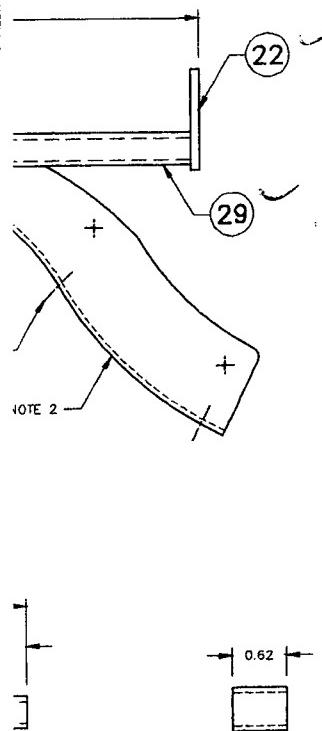
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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
1	INNER PAIR OF ARM GUIDES CHANGED FROM WELDED TO RIVETED	DW	15 AUG 20



OR LATCH ASSEMBLY

SCALE 1:1

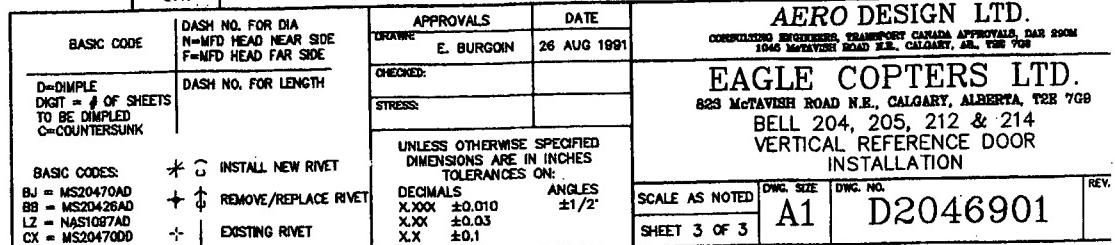


DRILL THRU #42

18 UNC

(28) ARM GUIDE

SCALE 1:1



DART AEROSPACE LTD

Work Order:

30785

Description: Vertical Reference Door installation

Part Number: EA20469-22

Inspection Dwg: D20446901, Rev: 1

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X

x | Prototype

Measured by:

m m

Date: 07 02 32

Audited by:

1

Date: 07.02.26

Prototype Approval:

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	